

**Amendments to the Claims:**

The following claims will replace all prior versions of the claims in this application (in the unlikely event that no claims follow herein, the previously pending claims will remain):

1. (Currently Amended) ~~A~~ ~~in~~ a joint structure between a core layer 2 and a skin layer 3 for manufacturing a partial foaming part 4 of which a polyurethane foam layer is layer 4 is formed between the core layer 2 and the skin layer 3, ~~characterized by~~ comprising:

a partial end portion 34-being curved inwards within the polyurethane foam layer 4-at a front end of the skin layer 3-that ~~is~~ corresponds to a joint part between the core layer 2-and the skin layer 3; and

a skin end portion 32-upwardly extending from an end of the partial end portion 34 and being pressed against the core layer 2-due to foaming pressure of the polyurethane foam layer 4,

wherein a foam staying space 33-is provided between an inner side surface of the core layer 2-and the skin end portion 32-of the skin layer 3.

2. (Currently Amended) The joint structure according to claim 1, ~~characterized by the fact of~~ wherein flow control walls 24, 24', for preventing a polyurethane foam from being overflowed directly between the inner side surface of the core layer 2-and an end of the skin layer 3, downwardly protruding from an inner upper surface of the core layer 2 above the joint part of the core layer 2-and the skin layer 3.

3. (Currently Amended) ~~A~~ ~~in~~ a joint structure between a core layer 2-and a skin layer 3-for manufacturing a partial foaming part 4-of which a polyurethane foam layer is layer 4 is formed between the core layer 2-and the skin layer 3, ~~characterized by~~ comprising:

a partial end portion 34-being curved inwards from an inner side surface of the core layer 2-within the polyurethane foam layer 4-at a front end of the skin layer 3-that ~~is~~ corresponds to a joint part between the core layer 2-and the skin layer 3;

a skin end portion 35-upwardly extending from an end of the partial end portion 34 and being pressed against the core layer 2-due to foaming pressure of the polyurethane foam layer; and layer 4; and

a foam leakage-preventing protrusion 22, for preventing a polyurethane foam from being leaking, protruding from the inner side surface of the core layer 2-which ~~is~~ corresponds

to the joint part between the core layer 2 and the skin layer 3, the foam leakage-preventing protrusion 22 being contacted with the partial end portion 34 of the skin layer 3;

wherein a foam staying space 36 is provided between the foam leakage-preventing protrusion 22 and the skin end portion 35.

4. (Currently Amended) The joint structure according to claim 3, ~~characterized by the fact of~~ wherein a pair of foam leakage-preventing protrusions 22 protruding from the inner side surface of the core layer 2 which is correspond to the joint part of the core layer 2 and the skin layer 3, in which a foam staying space 36 is provided between the foam leakage-preventing protrusions 22 and the skin layer 3.

5. (Currently Amended) The joint structure according to claim 3, ~~characterized by the fact of~~ wherein flow control walls 24, 24', for preventing a polyurethane foam from being overflowed directly between the inner side surface of the core layer 2 and an end of the skin layer 3, downwardly protruding from an inner upper surface of the core layer 2 above the joint part of the core layer 2 and the skin layer 3.

6-13. (Cancelled)

14. (New) The joint structure according to claim 4, wherein flow control walls, for preventing a polyurethane foam from being overflowed directly between the inner surface of the core layer and an end of the skin layer, downwardly protruding from an inner upper surface of the core layer above the joint part of the core layer and the skin layer.